

# Work Order ID 76489

Tuesday, November 15, 2011 3:56:08 PM

**\*76489\***

Ship and  
Box or  
sooner Page 1

Item ID: D350-721-041

Accept

**\*N900040100\***

Setup Start **\*NS1\***

Revision ID:

Item Name: Heli-Utility-Basket, Lightweight

Stop **\*NS2\***

Start Date: 11/15/2011 Start Qty: 1.00

**\*1\***

Cust Item ID:

Required Date: 11/25/2011 Req'd Qty: 1.00

**\*1\***

Customer:

Reference:

Approvals:

Process Plan:

Date: 11-15

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start **\*NR1\***

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
N/A	Rev N/A								
100	DOCUMENT CONTROL	0.00							
<b>*100*</b>									
DC	Memo	0.00							
Document Control	Photocopy bluefile and create labels per PPP D350-721-041CHG004								
110	Pick Kit	0.00							
<b>*110*</b>									
Packaging	Memo	0.00							
Packaging									
120	Small Fab	0.00							
<b>*120*</b>									
Small Fab	Memo	0.00							
Small Fab	1-Assemble as per Dwg IIN-D350-721 Attach Travelers: 2-Seal rivet Holes with Sika Flex before riveting A/R 291 Sika Flex Batch: 1119933 Exp Date: 12/09/13								

11-11-28 (1)  
for mls 11-11-22  
(1)

11/11/22

11/11/28 (1)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**\*76489\***

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**Accept**

**\*N900040100\***

Setup Start \*NS1\*

Stop \*NS2\*

**\* 1 \***

**Cust Item ID:**

**\* 1 \***

**Customer:**

**Reference:**

Run Start \*NR1\*

Stop \*NR2\*

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

130

QC5- Inspect part completeness to step on W/O

0.00

**\*130\***

QC

## Memo

0.00

### Quality Control

140

## Pick Kit

0.00

**\*140\***

### Packaging

## Memo

0.00

## Packaging

150

QC4- 100% Inspect kits for completeness

0.00

**\*150\***

QC

## Memo

0.00

## Quality Control

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**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Heli-Utility-Basket, Lightweight

Start Date: 11/15/2011 Start Qty: 1.00

**\*1\***

Cust Item ID:

Required Date: 11/25/2011 Req'd Qty: 1.00

**\*1\***

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160	Packaging	0.00							
<b>*160*</b>									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-721-041								
	Location: _____								
	PPP Rev: _____								
170	QC21- Final Inspection - Work Order Release	0.00							
<b>*170*</b>									
QC	Memo	0.00							
Quality Control									

11/11/29

ME

11-11-28

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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*Tuesday, November 15, 2011 3:57:21 PM*

**\*76489\***

**\*D350-721-041\***

**Start Date:** 11/15/2011**Required Date:** 11/25/2011**Start Qty: 1.00**

**Required Qty: 1.00**

**Comments:** IPP Rev:D as per Rev B 05-11-21 JLM  
IPP Rev:E 08-05-14 now @ chg 003 as per ECN1187 DD verified  
by:JLM IPP REV:F 11.11.08  
added correct seq DD verf:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN3-16A *AN3-16A* Bolt		Purchased	No			110	Each	141.0000	2	2			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST352				141					
				117441				53					
				<del>118628</del>				88					
AN4-20A *AN4-20A* Bolt		Purchased	No			110	Each	575.0000	1	1			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST359				575					
				117514				275					
				<del>118983</del>				100					
				119127				200					
AN4-22A *AN4-22A* Bolt		Purchased	No			110	Each	216.0000	1	1			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST359				216					
				116419				49					
				<del>117313</del>				67					
				<del>118628</del>				100					

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 76489

\*76489\*

Parent Item: D350-721-041

\*D350-721-041\*

Parent Item Name: Heli-Utility-Basket, Lightweight

Start Date: 11/15/2011

Required Date: 11/25/2011

Start Qty: 1.00

Required Qty: 1.00

AN4-7A

Purchased

No

110

Each

167.0000

2

\*\*

\*AN4-7A\*

Bolt

Location

Loc Qty

Loc Code

ST356

167

117514

167

110

Each

144.0000

4

\*\*

AN5-17A

Purchased

No

\*AN5-17A\*

Bolt

Location

Loc Qty

Loc Code

FP

50

119438

50

ST338

94

117872

44

119449

50

110

Each

0.0000

2

\*\*

AN960JD416

NAS1149D0463J

Purchased

No

\*AN960.ID416\*

Washer

AN960JD416L

NAS1149D0416J

Purchased

No

\*AN960.ID416I \*

Washer

Location

Loc Qty

Loc Code

FP

11

110153

11

110

Each

0.0000

4

\*\*

AN960JD516

NAS1149D0563J

Purchased

No

\*AN960.ID516\*

Washer

AN960JD8

NAS1149DN832

Purchased

No

\*AN960.ID8\*

Washer

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W/O:		WORK ORDER CHANGES					
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Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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**\*76489\***

Parent Item: D350-721-041

**\*D350-721-041\***

Parent Item Name: Heli-Utility-Basket, Lightweight

Start Date: 11/15/2011

Required Date: 11/25/2011

Start Qty: 1.00

Required Qty: 1.00

AN960JD9

Purchased

No

11151149029491

110

Each

0.0000

32

32

**\*AN960.ID9\***

Washer

AN970-4

Purchased

No

110

Each

125.0000

4

**\*AN970-4\***

Washer

Location

Loc Qty

Loc Code

ST342

113

117795

113

ST344

11

115936

11

ST349

1

116900

1

D2022-101

Manufactured

No

110

Each

82.0000

2

**\*D2022-101\***

Spacer

Location

Loc Qty

Loc Code

ST504

82

71840

32

73307

50

D2332-041

Manufactured

No

110

Each

5.0000

1

**\*D2332-041\***

Lid Prop Assembly 6.69" long

Location

Loc Qty

Loc Code

ST512

5

71882

1

73039

4

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 76489

**\*76489\***

Parent Item: D350-721-041

**\*D350-721-041\***

Parent Item Name: Heli-Utility-Basket, Lightweight

Start Date: 11/15/2011

Required Date: 11/25/2011

Start Qty: 1.00

Required Qty: 1.00

D2530

Manufactured No

110

Each

10.0000

**\*D2530\***

Handle Weldment

Location

Loc Qty

Loc Code

ST506

9

74600

9

ST508

1

69318

1

D2535

Manufactured No

110

Each

50.0000

**\*D2535\***

Spring

Location

Loc Qty

Loc Code

ST504

50

71117

50

Manufactured No

110

Each

27.0000

D2537

**\*D2537\***

Bushing

Location

Loc Qty

Loc Code

ST504

27

73344

27

Manufactured No

110

Each

558.0000

D2931

**\*D2931\***

Bumper

Location

Loc Qty

Loc Code

ST504

558

46064

558

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Parent Item: D350-721-041

\*D350-721-041\*

Parent Item Name: Heli-Utility-Basket, Lightweight

Start Date: 11/15/2011

Required Date: 11/25/2011

Start Qty: 1.00

Required Qty: 1.00

D3320-041 Manufactured No

110 Each 7.0000 1

\*D3320-041\*

Webbing

\*\*

Location

Loc Qty

Loc Code

ST483

7

52376

7

D3324-041 Manufactured No

110 Each 0.0000 1

\*D3324-041\*

Basket Base Assembly

B76493 (K)\*\*

D3325-041

Manufactured No

110 Each 0.0000 1

\*D3325-041\*

Basket Lid Assembly

B76497 (K)\*\*

D3351-1

Manufactured No

110 Each 19.0000 1

\*D3351-1\*

Placard

\*\*

Location

Loc Qty

Loc Code

ST048

19

46116

3

61577

16

MS20600-AD4W2 Purchased No

110 Each 219.0000 2

\*MS20600-AD4W2\*

Rivet

\*\*

Location

Loc Qty

Loc Code

ST321

219

116391

5

116471

4

116805

4

117601

1

117885

105

118354

100

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Parent Item: D350-721-041

**\*D350-721-041\***

Parent Item Name: Heli-Utility-Basket, Lightweight

Start Date: 11/15/2011

Required Date: 11/25/2011

Start Qty: 1.00

Required Qty: 1.00

MS20600-AD4W3

Purchased

No

110

Each

1,313.000

32

32

\*\*

**\*MS20600-AD4W3\***

Cherry Rivets

Location

Loc Qty

Loc Code

GA

880

118626

880

ST321

300

111636

48

117505

217

117601

35

WA018

133

107939

133

MS21042L3

Purchased

No

110

Each

8,829.000

2

2

\*\*

**\*MS21042L3\***

Nut

Location

Loc Qty

Loc Code

ST300

297

117441

16

117885

35

118451

5

118927

241

ST516

6000

119017

6000

ST518

2532

119075

2532

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Parent Item: D350-721-041

**\*D350-721-041\***

Parent Item Name: Heli-Utility-Basket, Lightweight

Start Date: 11/15/2011

Required Date: 11/25/2011

Start Qty: 1.00

Required Qty: 1.00

MS21042L4

Purchased

No

110

Each

11,616.00

\*\*

4

4

**\*MS21042I 4\***

Nut

## Location

## Loc Qty

## Loc Code

ST300

616

117441

51

117601

374

118451

133

118927

58

ST516

6000

119017

6000

ST518

5000

119075

5000

MS21042L5

Purchased

No

110

Each

2,300.000

\*\*

4

4

**\*MS21042I 5\***

Nut

## Location

## Loc Qty

## Loc Code

ST300

800

116105

5

116548

43

117611

52

118179

496

118910

204

ST518

1500

119109

1500

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Parent Item Name: Heli-Utility-Basket, Lightweight

Start Date: 11/15/2011

Required Date: 11/25/2011

Start Qty: 1.00

Required Qty: 1.00

AN4-12A

**\*AN4-12A\***

Bolt

Purchased

No

140

Each

178.0000

2

\*\*

Location

Loc Qty

Loc Code

ST357

178

115422

4

117508

74

118628

100

140

Each

167.0000

4

\*\*

AN4-14A

**\*AN4-14A\***

Bolt

Purchased

No

Location

Loc Qty

Loc Code

ST357

67

118628

64

118706

3

ST358

100

119449

100

140

Each

391.0000

8

\*\*

AN4-15A

**\*AN4-15A\***

Bolt

Purchased

No

Location

Loc Qty

Loc Code

ST358

391

118112

4

118648

63

118706

24

119127

100

119449

200

140

Each

0.0000

28

\*\*

AN960JD416

**\*AN960JD416\***

Washer

NAS1149D0463J Purchased

No

28

11/19/09 11/11/2011

Tuesday, November 15, 2011 3:57:22 PM

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Parent Item: D350-721-041

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Parent Item Name: Heli-Utility-Basket, Lightweight

Start Date: 11/15/2011

Required Date: 11/25/2011

Start Qty: 1.00

Required Qty: 1.00

D2230-1

Manufactured No

140

Each

87.0000

3

3

**\*D2230-1\***

Lug

\*\*

Location

Loc Qty

Loc Code

ST470

78

72811

78

ST476

9

67826

6

70974

3

Manufactured No

140

Each

235.0000

4

4

D2230-3

**\*D2230-3\***

Lug

\*\*

Location

Loc Qty

Loc Code

ST472

100

75546

100

ST476

4

53881

4

ST480

131

70973

1

73396

10

74440

120

Manufactured No

140

Each

4.0000

8

8

D2732-030

**\*D2732-030\***

Rubber Cushion

\*\*

Location

Loc Qty

Loc Code

ST409

4

56515

0

64283

4

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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**\*D350-721-041\***

Parent Item Name: Heli-Utility-Basket, Lightweight

Start Date: 11/15/2011

Required Date: 11/25/2011

Start Qty: 1.00

Required Qty: 1.00

**D3338-1\***  
Mounting Lug

Manufactured No

140 Each 2.0000

*Reste 2 Autre* \*\*  
*MCI*

Location

Loc Qty

Loc Code

MEZZ

2

48426

2

140 Each 2.0000

\*\*

**D3350-041\***  
Strut Assembly

Manufactured No

Location

Loc Qty

Loc Code

ST271

2

75572

2

140 Each 11,616.00

\*\*

**MS21042L4\***  
Nut

Purchased No

Location

Loc Qty

Loc Code

ST300

616

117441

51

117601

374

118451

133

118927

58

ST516

6000

119017

6000

ST518

5000

119075

5000

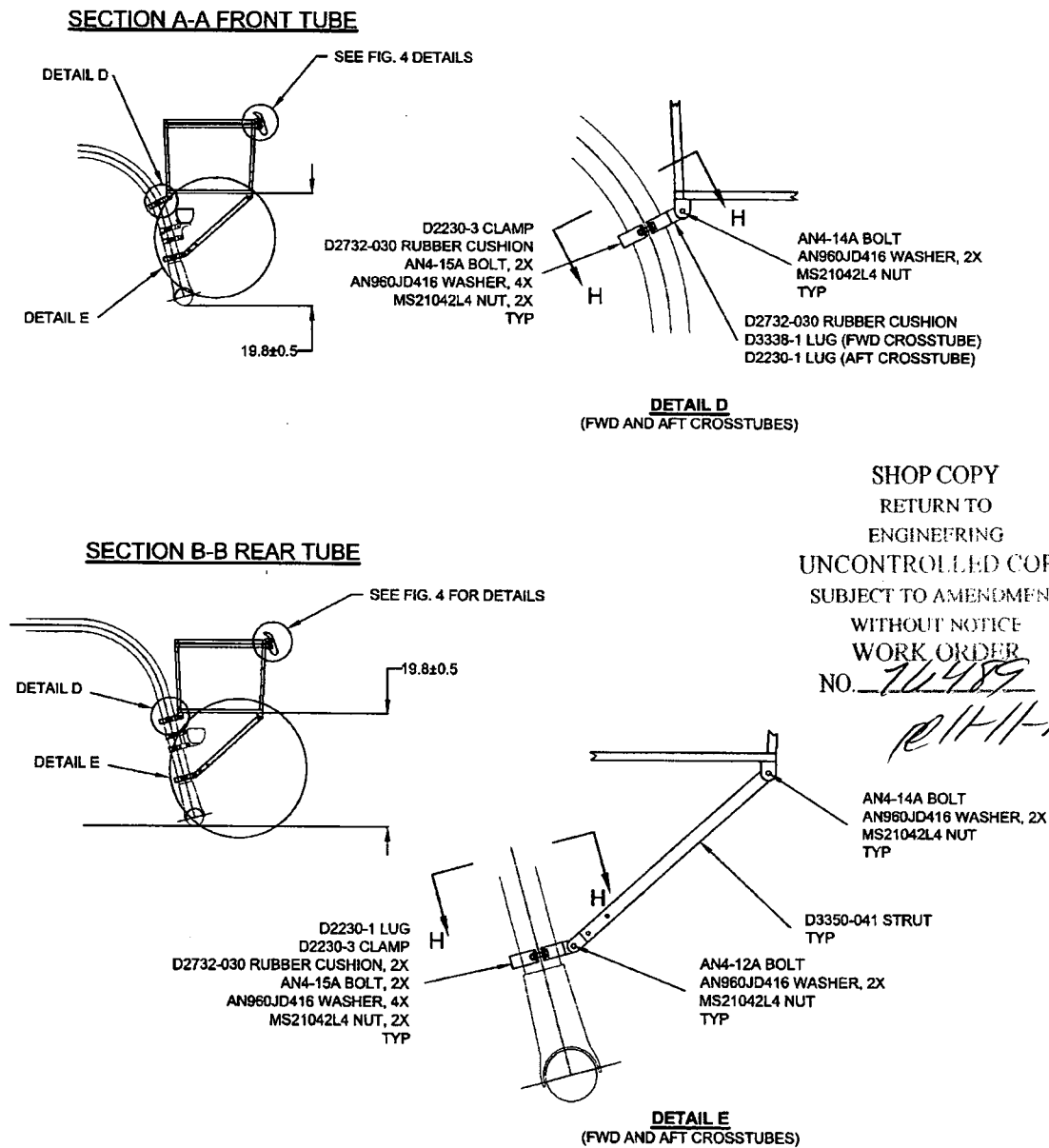
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Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



**Figure 2 – Installation**  
(LH installation shown, RH opposite)

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Date: 10.06.15

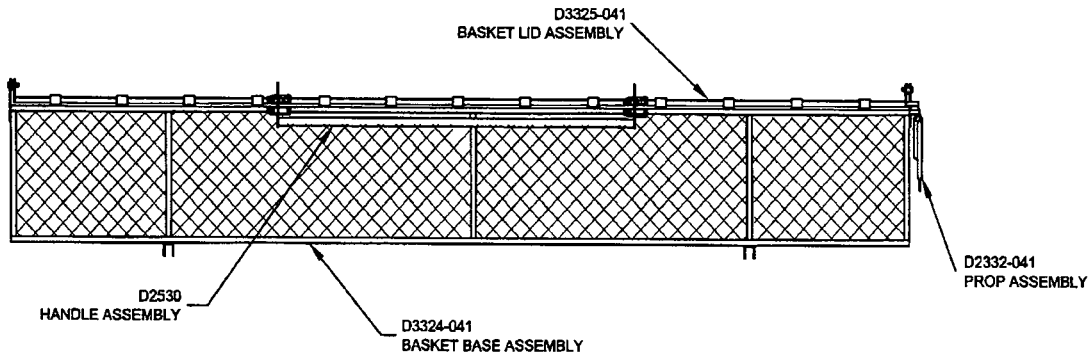
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DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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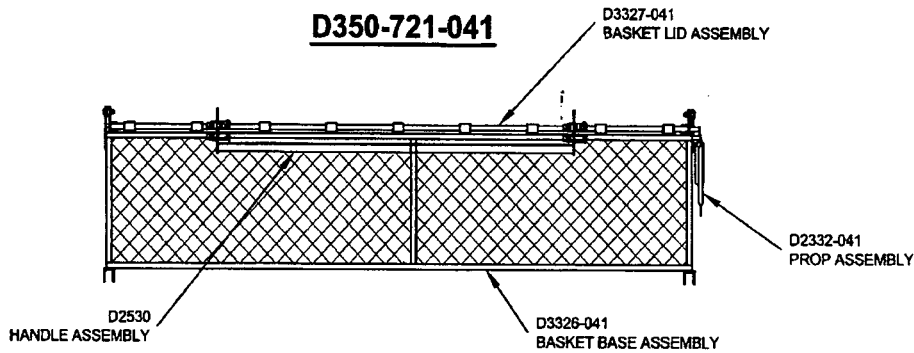
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NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

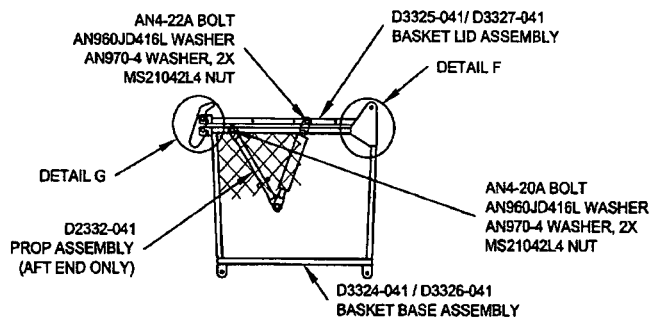
**NOTE:** Date & initial all entries



**D350-721-041**



**D350-721-043**



**VIEW C-C:**  
PROP ARM DETAIL

**Figure 3 – Basket Replacement Parts**  
(D350-721-041/-043 Lightweight Heli-Utility-Basket™)

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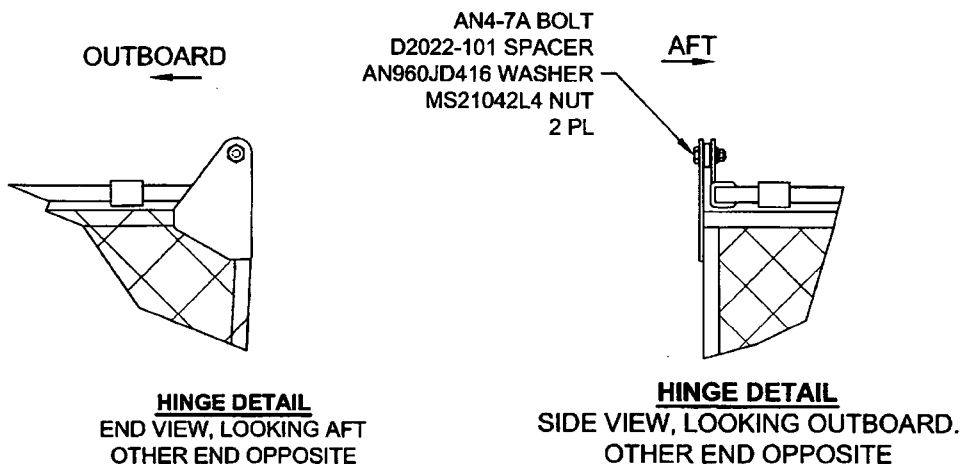
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DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

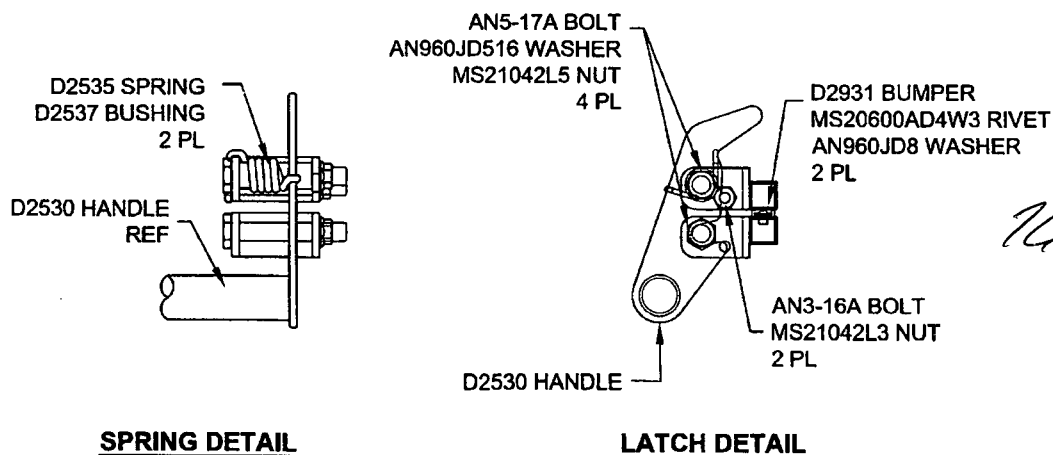
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NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



**DETAIL F:**  
HINGE



**DETAIL G:**  
HANDLE WELDMENT

**Figure 4- Basket Replacement Parts**  
(D350-721-041/-043 Lightweight Heli-Utility-Basket™)

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Revision: **B**  
Date: 10.06.15

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

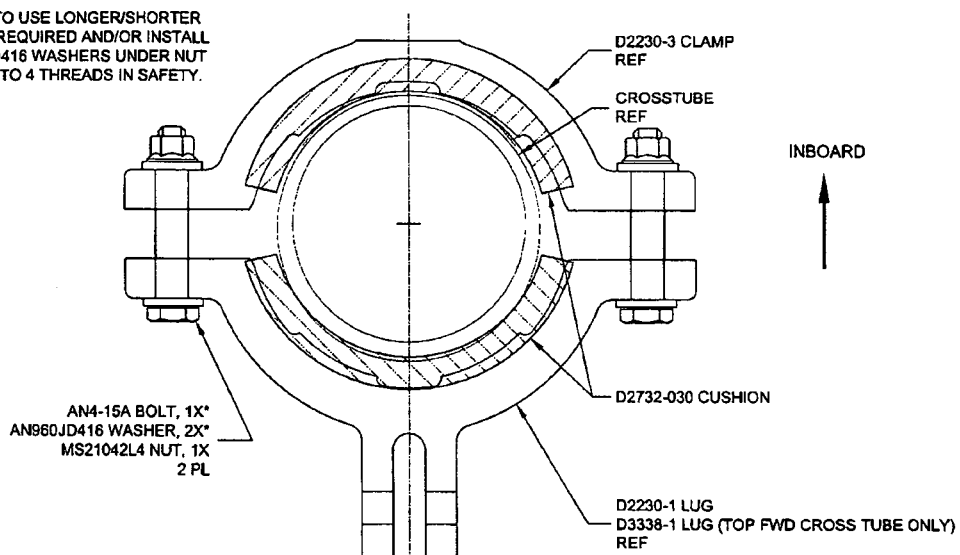
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NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



\*ACCEPTABLE TO USE LONGER/SHORTER  
AN4 BOLTS AS REQUIRED AND/OR INSTALL  
EXTRA AN960JD416 WASHERS UNDER NUT  
TO ENSURE 1.5 TO 4 THREADS IN SAFETY.



**Figure 5 - Section H-H: D2732-030 Rubber Cushion Installation**  
(4 Places per installation)

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Revision: **B**  
Date: 10.06.15

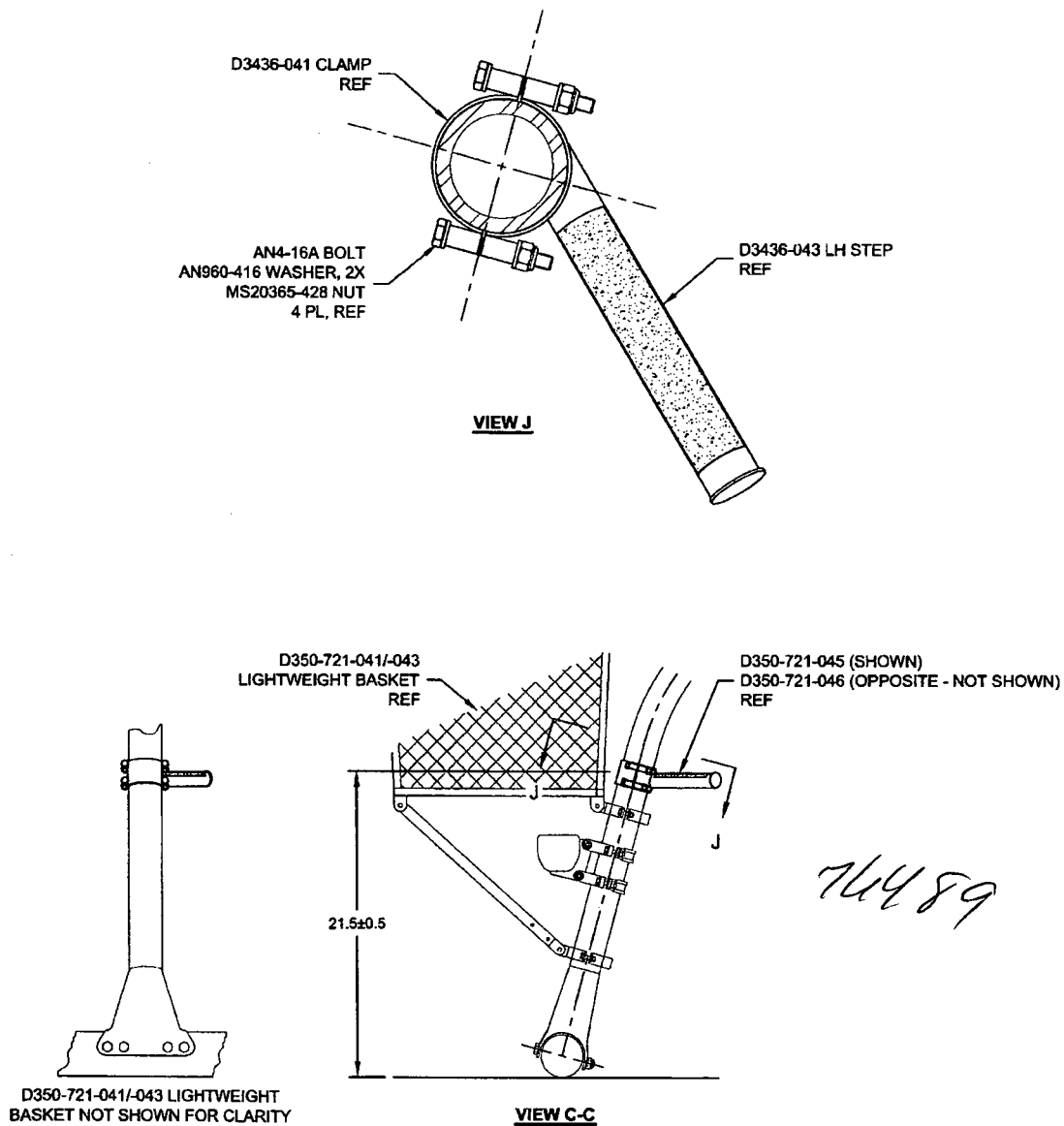
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



**Figure 6 – Maintenance Step Installation**  
(D350-721-045/-046 Maintenance Step, LH/RH)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

## 6.0 PARTS LIST

Qty -011	Qty -041	Qty -043	Qty -045	Qty -046	PART NUMBER	DESCRIPTION
X					D350-721-011	BASKET CLAMP KIT
	X				D350-721-041	LIGHTWEIGHT HELI- UTILITY-BASKET™
		X			D350-721-043	LIGHTWEIGHT HELI-UTILITY-BASKET™, SHORT VERSION
			X		D350-721-045	MAINTENANCE STEP, LH
				X	D350-721-046	MAINTENANCE STEP, RH
	1				D3324-041	BASKET BASE ASSEMBLY
	1				D3325-041	BASKET LID ASSEMBLY
		1			D3326-041	BASKET BASE ASSEMBLY
		1			D3327-041	BASKET LID ASSEMBLY
	2	2			D2022-101	SPACER I
3	3	3			D2230-1	LUG
4	4	4			D2230-3	CLAMP
	1	1			D2332-041	PROP ASSEMBLY I
	1	1			D2530	HANDLE ASSEMBLY
	2	2			D2535	SPRING
	2	2			D2537	BUSHING
8	8	8			D2732-030	RUBBER CUSHION
	2	2			D2931	BUMPER J
	1	1			D3338-1	LUG I
	2	2			D3350-041	STRUT
	1	1			D3351-1	LABEL
			1	1	D3436-041	CLAMP
			1		D3436-043	LH STEP
				1	D3436-044	RH STEP
	2	2			AN3-16A	BOLT I
	2	2			AN4-7A	BOLT J
	2	2			AN4-12A	BOLT J
	4	4			AN4-14A	BOLT I
8	8	8			AN4-15A	BOLT I
			4	4	AN4-16A	BOLT
	1	1			AN4-20A	BOLT I
	1	1			AN4-22A	BOLT I
	4	4			AN5-17A	BOLT J
			8	8	AN960-416	WASHER
16	30	30			AN960JD416	WASHER I
	2	2			AN960JD416L	WASHER I
	4	4			AN960JD516	WASHER I
	2	2			AN960JD8	WASHER J
	4	4			AN970-4	WASHER I
			4	4	MS20365-428	NUT
	2	2			MS20600AD4W3	RIVET
	2	2			MS21042L3	NUT (OR MS21042-3)
8	18	18			MS21042L4	NUT (OR MS21042-4)
	4	4			MS21042L5	NUT (OR MS21042-5)